



- NOTES:
1. ALL DIMENSIONS IN MILLIMETRES.
 2. GENERAL TOLERANCE ± 6.
 3. CYLINDERS CONSTRUCTED & TESTED IN ACCORDANCE WITH B.S.1566 : 2002
 4. SOREWED CONNECTIONS -

BS REF.	SECONDARY CONNECTIONS
0-9E	G1 INT.
10-11	G1 1/2 INT.
12-14	G2 INT.

5. ENSURE AN IMMERSION HEATER OF LENGTH B - 200mm WILL FIT IN CYLINDER WITHOUT FOULING.
6. STANDARD POSITION OF STAMPING AS SHOWN, MAY BE VARIED IF BOSS REQUIRED IN STAMPING POSITION. SEE DRG A33582 FOR STAMPING DETAILS.
7. CYLINDER LABEL TO BE POSITIONED ON INSULATION OVER STAMPING POSITION.
8. 900 x 450 CYLINDER DRAWN.
9. NO IMMERSIONS TO BE SUPPLIED FITTED TO THESE CYLINDERS

BS. REF.	A	B	C	D	CAPACITY (LITRES)
0	300	1500	1250	100	98
N/A	350	900	700	100	98
	400	600	400	100	63
	400	750	550	100	82
2	400	900	700	100	98
3	400	1050	800	100	116
4	450	675	450	100	86
5	450	750	550	100	98
6	450	825	625	100	109
7	450	900	700	100	120
8	450	1050	800	100	144
9	450	1200	950	100	166
9E	450	1500	1250	100	210
10	500	1200	950	150	200
11	500	1500	1200	150	255
12	600	1200	950	150	290
13	600	1500	1200	150	370
14	600	1800	1350	150	450

CUST APP'D	DATE
FACTORY APP'D	DATE
CHKD	DATE
DRN	DATE
SW	19/9/17
TWA	11/10/99

PRODUCT CODE: 125/83/89/37/43/49/52/55/58/61/64/137/113/112/123/116/5000/000992

MATERIAL: COPPER

SPECIFICATION: VARIOUS SIZES

SCALE: A4

FIRST ANGLE PROJECTION

UNLESS STATED OTHERWISE TOL ± 3mm FINISH R_d

TITLE: DIRECT CYLINDERS
300/400/450/500/600 DIA
GENERAL ASSEMBLY

DRG NO A33589

REV 3

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Rev	By	Date	REF
3	DT	19/9/17	425
2	DK	04/11/15	
1	AY	22/07/13	